

## Balm - lips

### Vegan Lip Balm

#### Ingredients

Phase	%w/w input	Ingredient
A	65.90	Castor oil
A	5.00	Almond oil
A	5.00	Avocado oil
A	12.00	Hydrogenated vegetable oil
A	10.00	Carnauba wax
B	1.50	Tocopherols - mixed
B	0.60	Flavour - select your own!

#### Method

1. Combine phase A and heat to 75°C. Stir under low shear to combine materials. Ensure all waxes are melted before continuing.
2. Ensure phase A is homogenously blended, then allow to cool to approx. 65°C (just above setting temperature).
3. Add phase B to phase A and stir through under low shear until homogenous. Maintain product just above melting point while pouring off.
4. Allow product to cool <25°C before capping; product may cavitate while cooling and need a small top up.

**Disclaimer:** This formula and method has been developed based on the theoretical selection of listed ingredients; all costs associated with producing a sample of this product is the user's responsibility including any reworks or fails. IPCS recommends a 100g lab scale sample be made and pilot production prior to full scale production.

Please refer to supplier Safety Data Sheets (SDS/MSDS) to ensure safe handling of all raw materials. IPCS holds no responsibility for inappropriate use of materials selected, the formulation or method, in part or as a whole.

It is a condition of use of this formula and method that the user holds full responsibility for ensuring safe and correct use and storage of any materials they source and use, as well as ensuring compliance with local regulations and 'clean product preparation' steps are followed when producing samples, especially for use by others. Evaluations of the safety, stability and suitability of this formula, method and finished product are the sole responsibility of the user.

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INCI names provided on this site are used as a guide to assist with selections and product descriptions. Users will need to source and check full material information from their suppliers and prepare compliant ingredient lists specific to the materials they actually use.